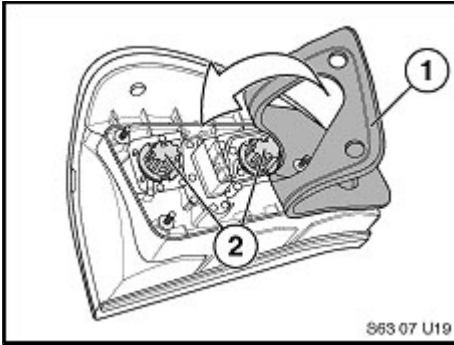




Reinstall the bulb holders (2). If necessary, lightly abrade the electrical contacts on both the bulb holders and contact plate to insure good electrical contact. The bulb holder must be fully locked in position by turning firmly clockwise until it clicks into position.

PARTS INFORMATION

Availability of these kits will be limited. There will be only one kit per center.

Please order only one. Orders will be monitored. Multiple quantity orders as well as multiple orders will be cancelled.

Replacement items to supplement the kit will be available.

Part Number	Description
51 91 0 398 655	BMW Plastic Repair Kit (Replacement items available separately – refer to SI B04 42 06)
Wurth P/N 0890100015	Wurth Rubber Glue
-	Cotton buds
-	Masking tape

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty, Certified Pre-Owned and Original Owner Protection Programs.

Defect Code	63 21 00 79 00	
NEW Labor Operation:	+63 21 680	Removing and installing or replacing left or
NEW Labor Allowance:	3 FRU	right tail light
NEW Labor Operation:	+63 21 700	Removing and installing or replacing two tail
NEW Labor Allowance:	7 FRU	lights
	and	
Labor Operation	63 99 000	Repair (1) circuit board contact
Labor Allowance	3 FRU	
	or	
Labor Operation	63 99 000	Repair (2) circuit board contacts (same side)

Labor Allowance	4 FRU	
	or	
Labor Operation	63 99 000	Repair (1) circuit board contacts on each side
Labor Allowance	6 FRU	
	or	
Labor Operation	63 99 000	Repair (2) circuit board contacts on one side
Labor Allowance	7 FRU	and (1) circuit board contact on the other side
	or	
Labor Operation	63 99 000	Repair (2) circuit board contacts on each side
Labor Allowance	8 FRU	

Sublet (mixing tip, adhesive, cotton buds etc.) \$10

Note: The following explanations will spell out the correct use of the work times.

Main Work:	Use this labor operation number when the only repair performed is the listed warranty repair.
	OR
+Associated Work:	Use this labor operation number when other repairs or services are performed along with the listed warranty repair. Under no circumstances should both labor operation numbers be claimed. Attempts to claim both times will result in an unnecessary delay in claim processing and payment.