



Installation Instructions

Accessories, Hitch Step

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January 2008

Ver 1.0 Accessory
Development

SUBJECT

HITCH STEP - P/N 82 11 0 417 602

MODEL

X3 (E83):	All Vehicle Production*
X5 (E53):	All Vehicle Production*
X5 (E70):	All Vehicle Production*

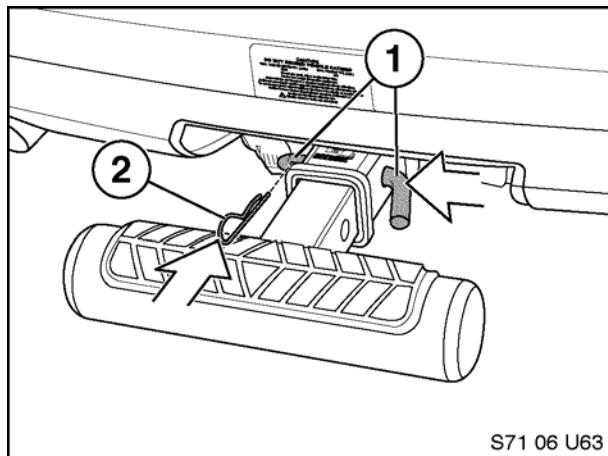
* Only for vehicles equipped with BMW US specific Accessory Trailer Hitch Kit (with 2 inch receiver tube).

SUGGESTED INSTALLATION TIME: **0.2 HOURS**

The instructions below are developed for BMW vehicles and are not to be compared to any other existing instructions for vehicles other than BMW. No methods other than those specified in this document are to be used for installation in BMW vehicles. Left and right are determined from the driver's seat.

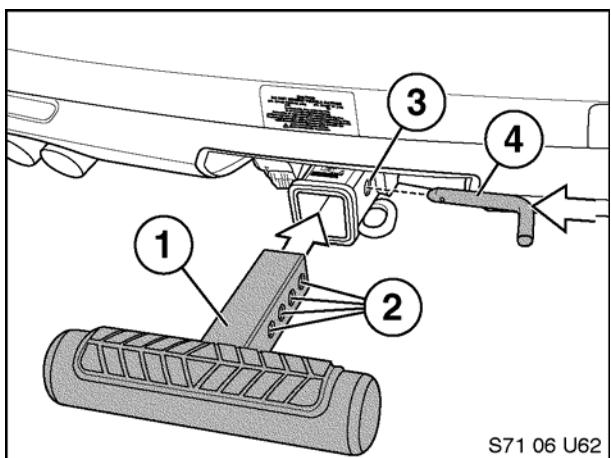
Carefully read all instructions and supplements before proceeding with the installation. Reference should be made to TIS for instructions dealing with a stock part of the vehicle but not stated in detail in these instructions.

The instructions were complete and up to date at time of publication; however, changes to the vehicle or installation may have occurred. Please report any problems or changes noted with the installation to BMW Technical Hotline, along with VIN, date of manufacture and as much detail as possible.



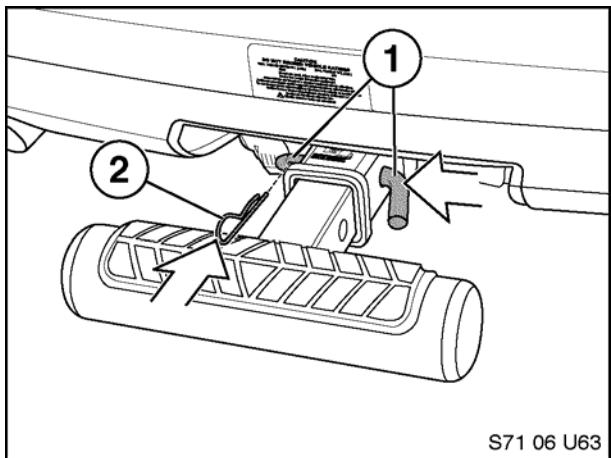
PARTS INFORMATION**Contents of Kit - P/N 82 11 0 417 602**

Description	Qty	BMW Part Number
Hitch Step	1	Separate Part Not Available
Pin	1	Separate Part Not Available
Clip	1	Separate Part Not Available

Procedure

1. Insert Hitch Step (1) into receiver tube with one of four holes (2) in Hitch Step aligned with pin hole (3) as shown.

Note: Select the hole that gives adequate clearance between the Hitch Step and vehicle bumper while allowing both feet to be fully positioned on the Hitch Step traction pad.



2. Insert pin (1) through both sides of receiver tube and Hitch Step.
3. Insert clip (2) through hole in end of pin.

Warning: Always ensure pin and clip are fully inserted and secure before stepping onto Hitch Step.