

Remove front wheel.

Release collar nut; to do so, press brake pedal to floor.

*Installation:*

Replace collar nut, apply a light coating of oil to contact surface and tighten down.

Tightening torque 31 21 2AZ .

Secure collar nut by peening on flat areas of output shaft.

Remove front brake disk

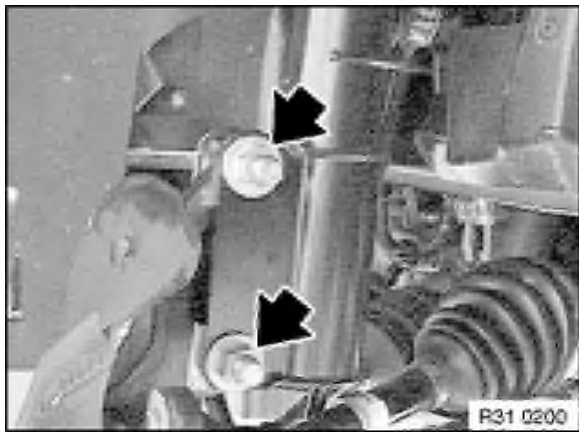
Remove front pulse generator.

Remove tie rod end from swivel bearing.

Remove guide joint for tension strut from swivel bearing.

Remove control arm from swivel bearing.

Press output shaft out of drive flange.



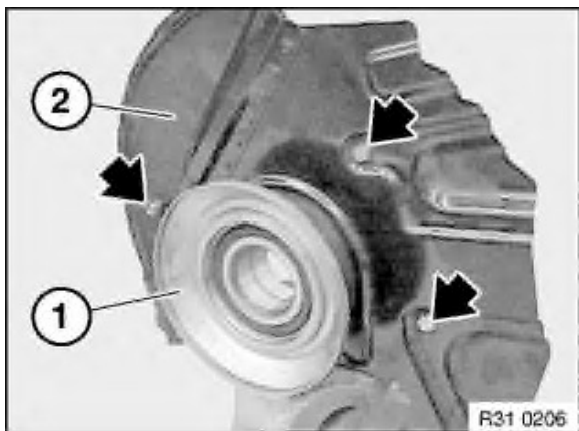
Support swivel bearing with workshop jack.

Unscrew nuts.

Tightening torque 31 31 3AZ .

Unscrew bolts; if necessary, remove bracket.

Remove swivel bearing.



**Replacement:**

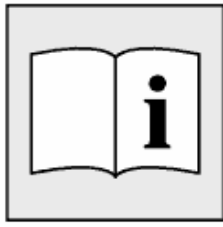
Modify dust sleeve (1).

Modify brake guard plate (2).

*Installation:*

Install new wheel bearing.

Draw in drive flange.

**After installation:**

- Replacement only: Perform chassis alignment check