



SUBJECT

Door Mirror Glass Cracked

MODEL

E70 (X5) produced from 10/2009 – 3/2010

E71 (X6) produced from 10/2009 – 3/2010

SITUATION

The door mirror glass on one or both sides may crack. Typically the crack starts from the top and travels down toward the center. In addition, the glass may be permanently discolored.

CAUSE

In some instances, the new style glass may not be able to cope with the thermal and vibrational stresses applied to the glass.

CORRECTION

Replace the glass with the previous version.

PROCEDURE

Replace both the left and right side mirror glass per Repair Instruction REP 51 16 026.

PARTS INFORMATION

Part Number	Description	Quantity
51 16 7 174 987	Mirror glass – left	1
51 16 7 174 988	Mirror glass- right	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty.

Defect Code: **51 16 17 07 00**

Labor Operation:	Labor Allowance:	Description:
51 16 025*	Refer to KSD2	Replace left and right outside mirror glass

*Main Work - use this labor operation number when this is the only repair being performed, or if this is the main repair when performed along with other repairs at the same time. If this is not the main repair, refer to KSD for the associated (+) labor operation code.