

11 71 Exhaust-gas recirculation (SCR= Selective Catalytic Reduction)

		Type	Thread	Tightening specifications	Dimension
1AZ	Low-pressure EGR cooler to diesel particulate filter	M57T2 SCR	M8x14		17 Nm
2AZ	Low-pressure EGR valve to compressor housing	M57T2 SCR	M8x18		17 Nm
3AZ	Low-pressure exhaust-gas recirculation valve to low-pressure exhaust-gas recirculation cooler	M57T2 SCR	M6x25	Replace V-band clamp	5 Nm
4AZ	EGR cooler to exhaust manifold	M57T2 SCR	M8x27		19 Nm
5AZ	EGR cooler to EGR valve	M57T2 SCR		Profile clamp	5 Nm
6AZ	EGR cooler to bracket	M57T2 SCR	M8		19 Nm
7AZ	EGR temperature sensor	M57T2 SCR	M10x1.25		20 Nm